

FORM 21066

(559)

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LIST OF PARTS FOR FAMILY SHOPS



SINGER^{**} MACHINE No. 192K3

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A—Hardened, Polished, Nickel Plated and Buffed

B—Polished, Nickel Plated and Buffed

C—Hardened Only

D—Polished Only

E—Soft, Not Polished

F—Hardened and Polished

G—Bright Rumbled and Nickel Plated

H—Blued

J—Nickel Plated Only

K—Hardened and Nickel Plated

L—Brass Plated

M—Oxidized

R—Phosphate Coating Formed on Surface of Iron or Steel

S—Cadmium Plated

T—Copper Plated

U—Zinc Plated

V—Silver Plated

W—Polished and Nickel Plated

X—Black Oxide for Iron and Steel

Y—Black Nickel Plated Only

Z—Chromium Plated

A.A—Buffed and Chromium Plated

A.B—Hardened, Polished, Buffed and Chromium Plated

A.E—Hardened, Bright Rumbled and Nickel Plated

A.F—Hardened, Bright Rumbled, Nickel Plated,
Bright Rumbled and Chromium Plated

A.G—Alumilite (Plain)

A.H—Alumilite (Dyed) Color Must be Stated

A.J—Polished, Nickel Plated and Chromium Plated

A.K—Hardened, Polished, Nickel Plated and Chromium
Plated

A.L—Heat Treated for Toughness

A.L.D—Heat Treated for Toughness and Polished

A.L.X—Heat Treated for Toughness and Black Oxide

INSTRUCTIONS FOR ORDERING

- A.S—Black Moulded Phenolic
- A.T—Beige Moulded Phenolic
- A.U—Brown Moulded Phenolic
- A.W—Hardened then Flame Coated with Tungsten Carbide
- B.A—Chrome Nickel Satin Finish
- B.B—Hardened and Chrome Nickel, Satin Finished
- C.R—Hardened and Phosphate Coating Formed on Surface of Steel
- F.J—Hardened, Polished and Nickel Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized
- X.C—Hardened and Black Oxide for Iron and Steel
- Z.A—Hardened, Polished Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142,000 are screw numbers

1501 to 1800 and 51500 to 51800 are nut numbers

1801 to 2000 and 51801 to 52000 are roller numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE

FOR



MACHINE NO. 192K3

No.	Plate	Name
*177211	-----	Arm with 448ZA and 32503
2002	26215	Arm Dowel Pin (2)
33602R	26224	Arm Rock Shaft with 140519E
33661	-----	Arm Rock Shaft 33602R with 1216C and 1520R
140519E	26224	Arm Rock Shaft Adjusting Screw
50046C	26224	Arm Rock Shaft Screw Center (lower)
33666	-----	Arm Rock Shaft Screw Center (lower) 50046C with 1512R
1512R	26224	Arm Rock Shaft Screw Center (lower) Nut
50047C	26224	Arm Rock Shaft Screw Center (upper)
138E	26215	Arm Screw (3)
33603	26224	Arm Shaft
33662	-----	Arm Shaft 33603 with 32503 and 33615.....
32503	26224	Arm Shaft Bushing.....
448ZA	26224	Arm Shaft Bushing Set Screw.....
2007ZG	26226	Arm Spool Pin
NOTE: Nos. 2007 and 8879 are put into an envelope and fastened to the Arm for shipping purposes.		
8879	26226	Arm Spool Pin Washer (cloth, black).....
NOTE: When ordering No. 8879 color required must be stated.		

No.	Plate	Name
* 33681	-----	Bed
NOTE: When ordering No. 33681 color required must be stated.		
256ZB	26224	Clamp Stop Motion Clamp Screw
248ZA	26224	Clamp Stop Motion Clamp Stop Screw
171502	26224	Clamp Stop Motion Clamp Washer
32618	26224	Clamp Stop Motion Flanged Bushing
32619	-----	Clamp Stop Motion complete, Nos. 248ZA, 256ZB, 1148AL, 32618 and 171502
1148AL	26224	Clamp Stop Motion Flanged Bushing Set Screw
33663ZB	26201	Face Plate
33654ZB	26201	Face Plate 33663ZB with 125423ZG
203ZB	26201	Face Plate Screw
125422ZG	26201	Face Plate Thread Guard
125423ZG	-----	Face Plate Thread Guard 125422ZG with 125424ZG
125424ZG	26201	Face Plate Thread Guard Rivet
50684ZB	26201	Face Plate Thumb Screw
32507R	26215	Feed Bar with 1944
1944	26215	Feed Bar Roller and Stud
315C	26215	Feed Bar Screw Center (2)
15445	-----	Feed Bar Screw Center 315C with 1519R (2)
1519R	26215	Feed Bar Screw Center Nut (2)
32600	26201	Feed Dog
191C	26201	Feed Dog Screw
33609R	26224	Feed Forked Connection with 175J
33664	-----	Feed Forked Connection 33609R with 1832
175J	26224	Feed Forked Connection Adjusting Screw
1381C	26224	Feed Forked Connection Hinge Screw (eccentric)
1520R	26224	Feed Forked Connection Hinge Screw Nut
1832	26224	Feed Forked Connection Roller with 1085E
1085E	26224	Feed Forked Connection Roller Screw Stud
32510R	26215	Feed Raising Bar with 1944
1301C	26215	Feed Raising Bar Hinge Screw
1944	26215	Feed Raising Bar Roller and Stud
33693	26224	Feed Regulator
8217	26224	Feed Regulator Friction Washer
51295C	26224	Feed Regulator Hinge Screw
51771ZG	26224	Feed Regulator Thumb Nut
33694	-----	Feed Regulator Thumb Nut 51771ZG with 33695 and 33701
33695	26224	Feed Regulator Thumb Nut Screw Stud
33701	26224	Feed Regulator Thumb Nut Screw Stud Friction Spring
33611R	26215	Feed Rock Shaft
307C	26215	Feed Rock Shaft Screw Center (2)

No.	Plate	Name
56814	-----	Feed Rock Shaft Screw Center 307C with 1513R (2)
1513R	26215	Feed Rock Shaft Screw Center Nut (2).....
32672	26224	Hand Wheel, disc, 3-1/4 in. pulley
NOTE: When ordering No. 32672, color required must be stated.		
51045AL	26224	Machine Hinge Connection Set Screw (2)..
33655	26225	Needle Bar with 32519
33613	26225	Needle Bar Connecting Link
33678	-----	Needle Bar Connecting Link 33613 with 33673
33673	26225	Needle Bar Connecting Stud with 1353AL
1353AL	26225	Needle Bar Connecting Stud Set Screw.....
33615	26224	Needle Bar Crank with 1036AL and 1134AL
1134AL	26224	Needle Bar Crank Position Screw.....
33657ZB	26225	Needle Bar Hole Plug
2054ZG	26225	Needle Clamp with 140545ZC
140545ZC	26225	Needle Clamp Thumb Screw
32519	26225	Needle Stop Pin
32520	26203	Oscillating Hook
32626	-----	Oscillating Hook 32520 with 32590
32656R	26215	Oscillating Hook Bell Crank
32657	-----	Oscillating Hook Bell Crank 32656R with 50561C
50561C	26215	Oscillating Hook Bell Crank Hinge Screw
32522	26203	Oscillating Hook Bobbin
32590	26203	Oscillating Hook Bobbin Case with 1172F, 1173D and 32567
32661	26203	Oscillating Hook Bobbin Case Cushion Spring
662J	26203	Oscillating Hook Bobbin Case Cushion Spring Screw
32659	26203	Oscillating Hook Bobbin Case Position Bracket
32662	26203	Oscillating Hook Bobbin Case Position Bracket Hinge Stud
50611J	26203	Oscillating Hook Bobbin Case Position Bracket Hinge Stud Set Screw.....
32663	26203	Oscillating Hook Bobbin Case Position Bracket Latch
50579J	26203	Oscillating Hook Bobbin Case Position Bracket Latch Screw
32598	26203	Oscillating Hook Bobbin Case Position Bracket Oil Pad (felt)
32599	26203	Oscillating Hook Bobbin Case Position Bracket Oil Pad Holder
32660	26203	Oscillating Hook Bobbin Case Position Bracket complete, Nos. 662J, 32528, 32598, 32599, 32659, 32661, 32662, 32663, 32664, 50579J and 50580E

No.	Plate	Name
1172F	26203	Oscillating Hook Bobbin Case Tension Regulating Screw
32567	26203	Oscillating Hook Bobbin Case Tension Spring
1173D	26203	Oscillating Hook Bobbin Case Tension Spring Screw
32664	26203	Oscillating Hook Bobbin Ejector
50580E	26203	Oscillating Hook Bobbin Ejector Hinge Screw Stud
32528	26203	Oscillating Hook Bobbin Ejector Spring ..
32529R	26203	Oscillating Hook Connecting Link
1132C	26203	Oscillating Hook Connecting Link Hinge Screw.....
32594R	26203	Oscillating Hook Crank with 1485R.....
1485R	26203	Oscillating Hook Crank Clamping Screw..
33618	26215	Oscillating Hook Pitman with two 175J....
175J	26215	Oscillating Hook Pitman Adjusting Screw (2)
44C	26215	Oscillating Hook Pitman Screw Stud (left)
1216C	26224	Oscillating Hook Pitman Screw Stud (right)
216C	26224	Oscillating Hook Pitman Screw Stud (right) Cap Screw.....
1520R	26224	Oscillating Hook Pitman Screw Stud (right) Nut
32569ZB	26201	Oscillating Hook Slide
32570	26201	Oscillating Hook Slide Friction Spring....
226J	26201	Oscillating Hook Slide Friction Spring Screw
33709	26225	Presser Bar (hollow).....
33620AF	26225	Presser Bar Lifter.....
33705	26225	Presser Bar Lifter Hinge Pin
33667E	26225	Presser Bar Lifting Bracket with 50052E
33669E	-----	Presser Bar Lifting Bracket 33667E with 33676AF
33677	-----	Presser Bar Lifting Bracket 33669 with 240E, 33674 and 33675
50052E	26225	Presser Bar Lifting Bracket Clamping Screw
170067	26225	Presser Bar Spring.....
170068	-----	Presser Bar Spring 170067 with 170183 ..
32773ZB	26201	Presser Foot (hinged)
51224ZB	26201	Presser Foot Thumb Screw.....
50054ZB	26225	Pressure Regulating Thumb Screw
170183	26225	Pressure Regulating Thumb Screw Extension Pin
33676AF	26225	Slack Thread Regulator
177212	26224	Stitch Indicator Plate with Machine Class Number
51384X	26224	Stitch Indicator Plate Screw (2).....
2102	26226	Tension Disc (2)

No.	Plate	Name
45866	26226	Tension Indicator
NOTE: When ordering No. 45866 color required must be stated.		
45864	26226	Tension Indicator Flange
NOTE: When ordering No. 45864 color required must be stated.		
45865	26226	Tension Indicator Flange Stop Washer.....
51681ZB	26226	Tension Regulating Thumb Nut with 45339
45339	26226	Tension Regulating Thumb Nut Engaging Pin.....
33659	26226	Tension Releasing Lever.....
33671	26226	Tension Releasing Lever Hinge Pin.....
33660	26226	Tension Releasing Lever Spring.....
32574	26226	Tension Releasing Pin
140167ZJ	26226	Tension Screw Stud
45870	-----	Tension Screw Stud 140167ZJ with 51681ZB
50305C	26226	Tension Screw Stud Set Screw
45869	26226	Tension Spring.....
32757	26226	Tension (graduated) complete, Nos. 32574, 32758, 32759, 45864, 45865, 45866, 45869, 45870, and two 2102
NOTE: When ordering No. 32757, the color for Nos. 45864 and 45866 must be specified.		
26075C	26225	Thread Cutter and Holder
33632ZG	26225	Thread Guard (front of arm).....
237ZB	26225	Thread Guard (front of arm) Set Screw
8422ZG	26226	Thread Guard (head of arm)
33634	26225	Thread Take-up Crank.....
1036AL	26224	Thread Take-up Crank Set Screw
33635AF	26225	Thread Take-up Lever
33636ZG	-----	Thread Take-up Lever complete, Nos. 33635, 33637 and 33638
33702ZG	-----	Thread Take-up Lever 33636 with 1130E, 33634, 33678, 33703 and 50056E
50056E	26225	Thread Take-up Lever Cap Screw
33637	26225	Thread Take-up Lever Hinge Stud
33638	26225	Thread Take-up Lever Link.....
33703	26225	Thread Take-up Lever Link Hinge Stud..
33704	-----	Thread Take-up Lever Link Hinge Stud 33703 with 1130 E
1130E	26225	Thread Take-up Lever Link Hinge Stud Cap Screw.....
447AL	26225	Thread Take-up Lever Link Hinge Stud Set Screw
32758	26226	Thread Take-up Spring
32759	26226	Thread Take-up Spring Regulator with 50305C
453AL	26226	Thread Take-up Spring Regulator Set Screw

No.	Plate	Name
32783	26201	Throat Plate
691ZB	26201	Throat Plate Screw (2)
33674	26225	Timing Gauge (for setting the height of Needle Bar and timing of Oscillating Hook)
240E	26225	Timing Gauge Screw
33675J	26225	Timing Gauge Screw Washer

Attachments Are Not Furnished With This Machine But May Be Purchased Separately

For Component Parts of Attachments, Refer to
Form No. 19385 (Rev. 1057), List of Parts for
Singer Fashion Aids.

No.	Plate	Name
160506	-----	Buttonhole Attachment complete.....
160718	26220	Darning and Embroidery Attachment
140597J	26220	Darning and Embroidery Attachment Thumb Screw
160721	26220	Darning and Embroidery Feed Cover Plate
160720	26220	Darning and Embroidery Attachment complete, Nos. 140597J, 160718 and 160721
35505	26220	Embroidery Attachment for two threads ..
35984	26220	Presser Foot (strip folding) with Tube.....
120824	26220	Strip Wire
35018	26220	Tape Delivery Blade.....
35985	26220	Tubular Trimming Attachment complete, Nos. 35018, 35984 and 120824.....
160741	-----	Walking Presser Foot.....

BIAS GAUGE

No.	Plate	Name
25525	26221	Bias Gauge.....

BINDER

No.	Plate	Name
121464	26227	Binder

BOBBIN WINDER

No.	Plate	Name
177213	26228	Bracket (belt cover)
180ZB	26228	Bracket Screw
177214	26228	Frame
177215	26228	Frame 177214 with 15288
140868R	26228	Frame Hinge Screw
45775	26228	Frame Hinge Screw Friction Washer
15287	26228	Friction Ring (rubber).....
NOTE: When ordering No. 15287 color required must be stated.		
15288ZG	26228	Pulley
177216	26228	Bobbin Winder complete, Nos. 15287, 45775, 140868R, 177213 and 177215.....
33723	26228	Thread Guide
208ZJ	26228	Thread Guide Screw

CONTROLLER (Treadle)

No.	Plate	Name
196819	26211	Controller Back Cover
196824	26211	Controller Back Cover Cushion (4)
1783	26211	Controller Back Cover Screw Nut
931055	-----	Controller Back Cover Screw Washer
196826	26211	Controller Housing
196849	26211	Controller Insulation.....
196924	26211	Controller Lead with 196881 and 197612
196881	26211	Controller Lead Bushing
197612	26211	Controller Lead Strain Relief
140686	26211	Controller Resistance Unit and Back Cover Screw
50939	26211	Controller Resistance Unit Screw.....
1783	26211	Controller Resistance Unit Screw Nut (2)
701992	26211	Controller Resistance Unit Screw Nut Washer (2)

CONTROLLER (Treadle) (Continued)

No.	Plate	Name
196827	26211	Controller Resistance Unit Complete.....
196906	26211	Controller complete, Nos. 50939, 140686, 196819, 196826, 196827, 196849, 196924, 931055, two 701992, three 1783 and four 196824

CORDING FEET

For Stitching on Edge, Inserting Cord and Slide
Fastener Work

No.	Plate	Name
160845	26222	Cording Foot (left toe)
160846	26222	Cording Foot (right toe)

DARNING AND EMBROIDERY FEET

No.	Plate	Name
86493	-----	Darning Presser Needle Clamp with 140545K
86494	-----	Darning Presser Needle Clamp Stripper Spring
86495	-----	Darning Presser Needle Clamp Stripper Spring Eyelet
140545K	-----	Darning Presser Needle Clamp Thumb Screw
86496	-----	Darning Presser complete, Nos. 86493, 86494 and 86495
121094	26222	Spring Darning Foot
85893	-----	Embroidery Foot.....

EDGE STITCHER

No.	Plate	Name
36865	26227	Edge Stitcher

FEED COVER PLATES

No.	Plate	Name
32589	26221	Feed Cover Plate (oval top)
32622	26221	Feed Cover Plate (flat top)

FINGER GUARD

No.	Plate	Name
121725	26221	Finger Guard

HEMMER (Adjustable)

No.	Plate	Name
35931	26221	Hemmer (adjustable)

HEMMER FEET

No.	Plate	Name
120842	26227	Hemmer (foot) flat bottom, for 5/64 in. Hem
25893	26222	Hemmer Foot, 1/4 in. hem
36333	26222	Hemmer Foot, Flanged for chiffon and silk

HEMSTITCHER

No.	Plate	Name
120687	26222	Hemstitching Attachment and Yielding Presser Plate

MOTOR PARTS

No.	Plate	Name
197280	-----	Armature complete for RFJ9-7 Motor, for 100-110 Volts
197275	26210	Armature complete for RFJ9-8 Motor, for 110-120 Volts.....
195540	26210	Armature Shaft Bearing (2)
195541	26210	Armature Shaft Bearing Retainer (2).....
931744	26210	Armature Shaft Thrust Washer (1/64 in., 1/32 in. and 3/64 in. thick).....
NOTE: When ordering No. 931744 size required must be stated.		
198651	26210	Belt (moulded)
192457	26210	Brush (carbon) (2)
197293	26210	Brush Holder.....
196832	26210	Brush Holder Spacing Bushing (2)
192458	26210	Brush Spring (2)
197611	26210	Brush Tube Insulation (2)

MOTOR PARTS (Continued)

No.	Plate	Name
197279	26210	End Cover (commutator end)
197278	26210	End Cover (pulley end)
140687	26210	End Cover Fastening Screw (2)
1783	26210	End Cover Fastening Screw Nut (4)
197282	-----	Field Coils complete for RFJ9-7 Motor, for 100-110 Volts
197277	-----	Field Coils complete for RFJ9-8 Motor, for 110-120 Volts
964514	26210	Field Coils Retainer (2).....
195871	-----	Field Core complete for RFJ9-7 and RFJ9-8 Motors
197281	-----	Field Core with Coils and Terminals complete for RFJ9-7 Motor, for 100-110 Volts
197276	26210	Field Core with Coils and Terminals complete for RFJ9-8 Motor, for 110-120 Volts
196903	26211	Lead Cord Complete
197613	26211	Lead Cord Plug
888043	26210	Lead Connector (large) (2)
887915	26210	Lead Connector (small)
197612	26211	Lead Strain Relief (3)
140688	26210	Motor Screw.....
701734	26210	Motor Screw Washer
190087	26210	Pulley
190086	-----	Pulley 190087 with 1019AL
1019AL	26210	Pulley Set Screw

NEEDLE THREADERS

No.	Plate	Name
161307	26221	Needle Threader (wire)
160824	26221	Needle Threader Body
121631	26221	Needle Threader Hook (3)
140157J	26221	Needle Threader Hook Screw
121632	26221	Needle Threader (Universal) for Family Machines and for Hand Sewing Needles, Nos. 140157J, 160824 and three 121631 ..
120982	26221	Needle Threader and Seam Ripper Cutting Blade
51489J	26221	Needle Threader and Seam Ripper Cutting Blade Screw.....
121631	26221	Needle Threader and Seam Ripper Needle Threader Hook (3)
140157J	26221	Needle Threader and Seam Ripper Hook Screw

NEEDLE THREADERS

(Continued)

No.	Plate	Name
121634	26221	Needle Threader and Seam Ripper complete, Nos. 51489J, 120982, 140157J and three 121631

PRESSER FEET

No.	Plate	Name
121441	26227	Presser Foot for gathering.....
25978	26222	Presser Foot (single toe) for gathering....
121614	26222	Presser Foot with 51282J and 121615, for blind stitch braiding, for soutache braid
121615	26222	Presser Foot Braid Guide
	NOTE:	When ordering Nos. 121614 or 121615, send sample of braid for which it is to be used.
51282J	26222	Presser Foot Braid Guide Screw
36058	26222	Presser Foot with 665B and 36059, for blind stitch cording, to turn small curves
36059	26222	Presser Foot Cord Guide
	NOTE:	When ordering Nos. 36058 or 36059, send sample of cord for which it is to be used.
665B	26222	Presser Foot Cord Guide Screw
36067	26222	Presser Foot for braiding, for art work, for braid 1/16 in. to 3/16 in. wide
	NOTE:	When ordering No. 36067, state the size or send sample of braid for which it is to be used.
25510	26222	Presser Foot with 289B, for braiding.....
289B	26222	Presser Foot Thumb Screw
140728	26227	Presser Foot Adjusting Thumb Screw.....
161122	26227	Presser Foot Adjusting Thumb Screw Spring.....
161123	26227	Presser Foot Hinge Pin
161124	26227	Presser Foot Plate
161125	26227	Presser Foot Shank (adjustable)
161126	26227	Presser Foot Shank (stationary)
161127	26227	Presser Foot (hinged, adjustable) for sewing either on the right or left side of needle complete, for cording and slide fasteners, Nos. 140728, 161122, 161123, 161124, 161125 and 161126

QUILTER

No.	Plate	Name
35932	26222	Quilter

RUFFLER

No.	Plate	Name
120598	26227	Ruffler for one, six and twelve stitch ruffling.....

RUFFLER SHIRRING PLATE

No.	Plate	Name
121170	26221	Ruffler Shirring Plate with 51395W.....
51395W	26221	Ruffler Shirring Plate Thumb Screw

SCREW DRIVER

No.	Plate	Name
25537	26227	Screw Driver (machine)
120378	26227	Screw Driver (hook tension)

SEAM GUIDE

No.	Plate	Name
25527	26227	Seam Guide
50053ZB	26227	Seam Guide Thumb Screw

STILETTO

No.	Plate	Name
160812	26221	Stiletto

TUBE OF OIL

No.	Plate	Name
161133	26227	Tube of Oil.....

TUCKER

No.	Plate	Name
36583	26220	Tucker.....

UNDER BRAIDER

No.	Plate	Name
160927	26221	Under Braider with 51395W
51395W	26221	Under Braider Thumb Screw.....
25637	26222	Under Braider Foot

NUMERICAL LIST OF PARTS

No.	Plate	Name
44C	26215	Oscillating Hook Pitman Screw Stud (left)
138E	26215	Arm Screw
175J	26224	Feed Forked Connection Adjusting Screw for 33609R
175J	26215	Oscillating Hook Pitman Adjusting Screw for 33618
180ZB	26228	Bobbin Winder Bracket Screw
191C	26201	Feed Dog Screw.....
203ZB	26201	Face Plate Screw
208ZJ	26228	Bobbin Winder Thread Guide Screw.....
216C	26224	Oscillating Hook Pitman Screw Stud (right) Cap Screw
226J	26201	Oscillating Hook Slide Friction Spring Screw
237ZB	26225	Thread Guard (front of arm) Set Screw
240E	26225	Timing Gauge Screw for 33677.....
248ZA	26224	Clamp Stop Motion Clamp Stop Screw for 32619
256ZB	26224	Clamp Stop Motion Clamp Screw for 32619.....
289B	26222	Presser Foot Thumb Screw for 25510
307C	26215	Feed Rock Shaft Screw Center for 56814
315C	26215	Feed Bar Screw Center for 15445
447AL	26225	Thread Take-up Lever Link Hinge Stud Set Screw
448ZA	26224	Arm Shaft Bushing Set Screw for 177211..
453AL	26226	Thread Take-up Spring Regulator Set Screw
662J	26203	Oscillating Hook Bobbin Case Cushion Spring Screw for 32660
665B	26222	Presser Foot Cord Guide Screw for 36058
691ZB	26201	Throat Plate Screw
1019AL	26210	Pulley Set Screw for 190086
1036AL	26224	Thread Take-up Crank Set Screw for 33615
1085E	26224	Feed Forked Connection Roller Screw Stud for 1832
1130E	26225	Thread Take-up Lever Link Hinge Stud Cap Screw for 33702 and 33704
1132C	26203	Oscillating Hook Connecting Link Hinge Screw
1134AL	26224	Needle Bar Crank Position Screw for 33615
1148AL	26224	Clamp Stop Motion Flanged Bushing Set Screw for 32619
1172F	26203	Oscillating Hook Bobbin Case Tension Regulating Screw for 32590

NUMERICAL LIST OF PARTS

No.	Plate	Name
1173D	26203	Oscillating Hook Bobbin Case Tension Spring Screw for 32590
1216C	26224	Oscillating Hook Pitman Screw Stud (right) for 33661
1301C	26215	Feed Raising Bar Hinge Screw
1353AL	26225	Needle Bar Connecting Stud Set Screw for 33673
1381C	26224	Feed Forked Connection Hinge Screw (eccentric)
1485R	26203	Oscillating Hook Crank Clamping Screw for 32594
1512R	26224	Arm Rock Shaft Screw Center (lower) Nut for 33666
1513R	26215	Feed Rock Shaft Screw Center Nut for 56814
1519R	26215	Feed Bar Screw Center Nut for 15445
1520R	26224	Feed Forked Connection Hinge Screw Nut
1520R	26224	Oscillating Hook Pitman Screw Stud (right) Nut for 33661
1783	26210	End Cover Fastening Screw Nut
1783	26211	Controller Back Cover Screw Nut for 196906
1783	26211	Controller Resistance Unit Screw Nut for 196906
1832	26224	Feed Forked Connection Roller with 1085E, for 33664
1944	26215	Feed Bar Roller and Stud for 32507R
1944	26215	Feed Raising Bar Roller and Stud for 32510R.....
2002	26215	Arm Dowel Pin
2007ZG	26226	Arm Spool Pin
NOTE: Nos. 2007 and 8879 are put into an envelope and fastened to the Arm for shipping purposes.		
2054ZG	26225	Needle Clamp with 140545ZC
2102	26226	Tension Disc for 32757
8217	26224	Feed Regulator Friction Washer
8422ZG	26226	Thread Guard (head of arm)
8879	26226	Arm Spool Pin Washer (cloth, black)
NOTE: When ordering No. 8879 color required must be stated.		
NOTE: Nos. 2007 and 8879 are put into an envelope and fastened to the Arm for shipping purposes.		
15287	26228	Bobbin Winder Friction Ring (rubber) for 177216
NOTE: When ordering No. 15287 color required, must be stated.		
15288ZG	26228	Bobbin Winder Pulley for 177215
15445	-----	Feed Bar Screw Center 315C with 1519C
25510	26222	Presser Foot with 289B, for braiding

No.	Plate	Name
25525	26221	Bias Gauge
25527	26227	Seam Guide
25537	26227	Screw Driver (machine).....
25637	26222	Under Braider Foot
25893	26222	Hemmer Foot, 1/4 in. hem
25978	26222	Presser Foot (single toe) for gathering
26075C	26225	Thread Cutter and Holder
32503	26224	Arm Shaft Bushing for 33662 and 177211
32507R	26215	Feed Bar with 1944
32510R	26215	Feed Raising Bar with 1944
32519	26225	Needle Stop Pin for 33655
32520	26203	Oscillating Hook for 32626
32522	26203	Oscillating Hook Bobbin
32528	26203	Oscillating Hook Bobbin Ejector Spring for 32660
32529R	26203	Oscillating Hook Connecting Link
32567	26203	Oscillating Hook Bobbin Case Tension Spring for 32590
32569ZB	26201	Oscillating Hook Slide
32570	26201	Oscillating Hook Slide Friction Spring.....
32574	26226	Tension Releasing Pin for 32757
32589	26221	Feed Cover Plate (oval top)
32590	26203	Oscillating Hook Bobbin Case with 1172F, 1173D and 32567, for 32626
32594R	26203	Oscillating Hook Crank with 1485R
32598	26203	Oscillating Hook Bobbin Case Position Bracket Oil Pad (felt) for 32660
32599	26203	Oscillating Hook Bobbin Case Position Bracket Oil Pad Holder for 32660
32600	26201	Feed Dog
32618	26224	Clamp Stop Motion Flanged Bushing for 32619
32619	-----	Clamp Stop Motion complete, Nos. 248ZA, 256ZB, 1148AL, 32618 and 171502
32622	26221	Feed Cover Plate (flat top)
32626	-----	Oscillating Hook 32520 with 32590
32656R	26215	Oscillating Hook Bell Crank for 32657 ..
32657	-----	Oscillating Hook Bell Crank 32656R with 50561C
32659	26203	Oscillating Hook Bobbin Case Position Bracket for 32660
32660	26203	Oscillating Hook Bobbin Case Position Bracket complete, Nos. 662J, 32528, 32598, 32599, 32659, 32661, 32662, 32663, 32664, 50579J and 50580E
32661	26203	Oscillating Hook Bobbin Case Cushion Spring for 32660
32662	26203	Oscillating Hook Bobbin Case Position Bracket Hinge Stud for 32660
32663	26203	Oscillating Hook Bobbin Case Position Bracket Latch for 32660
32664	26203	Oscillating Hook Bobbin Ejector for 32660

NUMERICAL LIST OF PARTS

No.	Plate	Name
32672	26224	Hand Wheel, disc, 3-1/4 in. pulley
	NOTE:	When ordering No. 32672 color required, must be stated.
32757	26226	Tension (graduated) complete, Nos. 32574, 32758, 32759, 45864, 45865, 45866, 45869, 45870 and two 2102
	NOTE:	When ordering No. 32757, the color for Nos. 45864 and 45866 must be specified.
32758	26226	Thread Take-up Spring for 32757
32759	26226	Thread Take-up Spring Regulator with 50305C, for 32757
32773ZB	26201	Presser Foot (hinged).....
32783	26201	Throat Plate.....
33602R	26224	Arm Rock Shaft with 140519E, for 33661
33603	26224	Arm Shaft for 33662
33609R	26224	Feed Forked Connection with 175J, for 33664
33611R	26215	Feed Rock Shaft
33613	26225	Needle Bar Connecting Link for 33678....
33615	26224	Needle Bar Crank with 1036AL and 1134AL for 33662
33618	26215	Oscillating Hook Pitman with two 175J ..
33620AF	26225	Presser Bar Lifter
33632ZG	26225	Thread Guard (front of arm).....
33634	26225	Thread Take-up Crank for 33702
33635AF	26225	Thread Take-up Lever for 33636
33636ZG	-----	Thread Take-up Lever complete, for 33702, Nos. 33635, 33637 and 33638
33637	26225	Thread Take-up Lever Hinge Stud for 33636
33638	26225	Thread Take-up Lever Link for 33636
33654ZB	26201	Face Plate 33663ZB with 125423ZG
33655	26225	Needle Bar with 32519
33657ZB	26225	Needle Bar Hole Plug
33659	26226	Tension Releasing Lever
33660	26226	Tension Releasing Lever Spring.....
33661	-----	Arm Rock Shaft 33602R with 1216C and 1520R
33662	-----	Arm Shaft 33603 with 32503 and 33615
33663ZB	26201	Face Plate for 33654ZB
33664	-----	Feed Forked Connection 33609R with 1832
33666	-----	Arm Rock Shaft Screw Center (lower) 50046C with 1512R
33667E	26225	Presser Bar Lifting Bracket with 50052E, for 33669E
33669E	-----	Presser Bar Lifting Bracket 33667E with 33676AF, for 33677.....
33671	26226	Tension Releasing Lever Hinge Pin.....
33673	26225	Needle Bar Connecting Stud with 1353AL, for 33678

NUMERICAL LIST OF PARTS

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No.	Plate	Name
33674	26225	Timing Gauge (for setting the height of Needle Bar and timing of Oscillating Hook) for 33677
33675J	26225	Timing Gauge Screw Washer for 33677.....
33676AF	26225	Slack Thread Regulator for 33669
33677	-----	Presser Bar Lifting Bracket 33669 with 240E, 33674 and 33675
33678	-----	Needle Bar Connecting Link 33613 with 33673, for 33702
*33681	-----	Bed
NOTE: When ordering No. 33681 color required must be stated.		
33693	26224	Feed Regulator.....
33694	-----	Feed Regulator Thumb Nut 51771ZG with 33695 and 33701
33695	26224	Feed Regulator Thumb Nut Screw Stud for 33694
33701	26224	Feed Regulator Thumb Nut Screw Stud Friction Spring for 33694
33702ZG	-----	Thread Take-up Lever 33636 with 1130E, 33634, 33678, 33703 and 50056E
33703	26225	Thread Take-up Lever Link Hinge Stud for 33702 and 33704
33704	-----	Thread Take-up Lever Link Hinge Stud 33703 with 1130E
33705	26225	Presser Bar Lifter Hinge Pin.....
33709	26225	Presser Bar (hollow)
33723	26228	Bobbin Winder Thread Guide
35018	26220	Tape Delivery Blade for 35985
35505	26220	Embroidery Attachment for two threads ..
35931	26221	Hemmer (adjustable)
35932	26222	Quilter
35984	26220	Presser Foot (strip folding) with tube for 35985
35985	26220	Tubular Trimming Attachment complete, Nos. 35018, 35984 and 120824
36058	26222	Presser Foot with 665B and 36059, for blind stitch cording, to turn small curves
36059	26222	Presser Foot Cord Guide for 36058
NOTE: When ordering Nos. 36058 or 36059, send sample of cord for which it is to be used.		
36067	26222	Presser Foot for braiding, for art work, for braid 1/16 in. to 3/16 in. wide
NOTE: When ordering No. 36067, state the size or send sample of braid for which it is to be used.		
36333	26222	Hemmer Foot, Flanged for chiffon and silk
36583	26220	Tucker
36865	26227	Edge Stitcher

NUMERICAL LIST OF PARTS

No.	Plate	Name
45339	26226	Tension Regulating Thumb Nut Engaging Pin for 51681ZB
45775	26228	Bobbin Winder Frame Hinge Screw Friction Washer for 177216
45864	26226	Tension Indicator Flange for 32757.....
	NOTE:	When ordering No. 45864 color required must be stated.
45865	26226	Tension Indicator Flange Stop Washer for 32757
45866	26226	Tension Indicator for 32757
	NOTE:	When ordering No. 45866 color required must be stated.
45869	26226	Tension Spring for 32757
45870	-----	Tension Screw Stud 140167ZJ with 51681ZB, for 32757
50046C	26224	Arm Rock Shaft Screw Center (lower) for 33666
50047C	26224	Arm Rock Shaft Screw Center (upper)
50052E	26225	Presser Bar Lifting Bracket Clamping Screw for 33667
50053ZB	26227	Seam Guide Thumb Screw
50054ZB	26225	Pressure Regulating Thumb Screw
50056E	26225	Thread Take-up Lever Cap Screw for 33702
50305C	26226	Tension Screw Stud Set Screw for 32759
50561C	26215	Oscillating Hook Bell Crank Hinge Screw for 32657
50579J	26203	Oscillating Hook Bobbin Case Position Bracket Latch Screw for 32660.....
50580E	26203	Oscillating Hook Bobbin Ejector Hinge Screw Stud for 32660
50611J	26203	Oscillating Hook Bobbin Case Position Bracket Hinge Stud Set Screw
50684ZB	26201	Face Plate Thumb Screw
50939	26211	Controller Resistance Unit Screw for 196906
51045AL	26224	Machine Hinge Connection Set Screw
51224ZB	26201	Presser Foot Thumb Screw
51282J	26222	Presser Foot Braid Guide Screw for 121614
51295C	26224	Feed Regulator Hinge Screw
51384X	26224	Stitch Indicator Plate Screw
51395W	26221	Ruffler Shirring Plate Thumb Screw for 121170.....
51395W	26221	Under Braider Thumb Screw for 160927
51489J	26221	Needle Threader and Seam Ripper Cutting Blade Screw for 121634
51681ZB	26226	Tension Regulating Thumb Nut with 45339, for 45870
51771ZG	26224	Feed Regulator Thumb Nut for 33694
56814	-----	Feed Rock Shaft Screw Center 307C with 1513R

NUMERICAL LIST OF PARTS

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No.	Plate	Name
85893	-----	Embroidery Foot.....
86493	-----	Darning Presser Needle Clamp with 140545K, for 86496
86494	-----	Darning Presser Needle Clamp Stripper Spring for 86496.....
86495	-----	Darning Presser Needle Clamp Stripper Spring Eyelet for 86496
86496	-----	Darning Presser complete, Nos. 86493, 86494 and 86495
120378	26227	Screw Driver (hook tension)
120598	26227	Ruffler for one, six and twelve stitch ruffling
120687	26222	Hemstitching Attachment and Yielding Presser Plate
120824	26220	Strip Wire for 35985
120842	26227	Hemmer (foot) flat bottom, for 5/64 in. hem.....
120982	26221	Needle Threader and Seam Ripper Cutting Blade for 121634
121094	26222	Spring Darning Foot.....
121170	26221	Ruffler Shirring Plate with 51395W
121441	26227	Presser Foot for gathering
121464	26227	Binder.....
121614	26222	Presser Foot with 51282J and 121615, for blind stitch braiding, for soutache braid ..
121615	26222	Presser Foot Braid Guide for 121614.....
NOTE:		When ordering Nos. 121614 or 121615, send sample of braid for which it is to be used.
121631	26221	Needle Threader Hook for 121632
121631	26221	Needle Threader and Seam Ripper Needle Threader Hook for 121634
121632	26221	Needle Threader (Universal) for Family Machines and for Hand Sewing Needles, Nos. 140157J, 160824 and three 121631 ..
121634	26221	Needle Threader and Seam Ripper complete, Nos. 51489J, 120982, 140157J and three 121631
121725	26221	Finger Guard
125422ZG	26201	Face Plate Thread Guard for 125423ZG ..
125423ZG	-----	Face Plate Thread Guard 125422ZG with 125424ZG, for 33654ZB.....
125424ZG	26201	Face Plate Thread Guard Rivet for 125423ZG
140157J	26221	Needle Threader Hook Screw for 121632..
140157J	26221	Needle Threader and Seam Ripper Hook Screw for 121634
140167ZJ	26226	Tension Screw Stud for 45870
140519E	26224	Arm Rock Shaft Adjusting Screw for 33602R
140545ZC	26225	Needle Clamp Thumb Screw for 2054ZG ..

NUMERICAL LIST OF PARTS

No.	Plate	Name
140545K	-----	Darning Presser Needle Clamp Thumb Screw for 86493
140597J	26220	Darning and Embroidery Attachment Thumb Screw for 160720
140686	26211	Controller Resistance Unit and Back Cover Screw for 196906
140687	26210	End Cover Fastening Screw
140688	26210	Motor Screw
140728	26227	Presser Foot Adjusting Thumb Screw for 161127.....
140868R	26228	Bobbin Winder Frame Hinge Screw for 177216.....
160506	-----	Buttonhole Attachment complete
160718	26220	Darning and Embroidery Attachment for 160720.....
160720	26220	Darning and Embroidery Attachment complete, Nos. 140597J, 160718 and 160721
160721	26220	Darning and Embroidery Feed Cover Plate for 160720
160741	-----	Walking Presser Foot
160812	26221	Stiletto
160824	26221	Needle Threader Body for 121632
160845	26222	Cording Foot (left toe)
160846	26222	Cording Foot (right toe)
160927	26221	Under Braider with 51395W
161122	26227	Presser Foot Adjusting Thumb Screw Spring for 161127.....
161123	26227	Presser Foot Hinge Pin for 161127
161124	26227	Presser Foot Plate for 161127
161125	26227	Presser Foot Shank (adjustable) for 161127.....
161126	26227	Presser Foot Shank (stationary) for 161127.....
161127	26227	Presser Foot (hinged, adjustable) for sewing either on the right or left side of needle complete, for cording and slide fasteners, Nos. 140728, 161122, 161123, 161124, 161125 and 161126
161133	26227	Tube of Oil.....
161307	26221	Needle Threader (wire)
170067	26225	Presser Bar Spring for 170068
170068	-----	Presser Bar Spring 170067 with 170183 ..
170183	26225	Pressure Regulating Thumb Screw Extension Pin for 170068
171502	26224	Clamp Stop Motion Clamp Washer for 32619
*177211	-----	Arm with 448ZA and 32503
177212	26224	Stitch Indicator Plate with Machine Class Number
177213	26228	Bobbin Winder Bracket (belt cover) for 177216

NUMERICAL LIST OF PARTS

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No.	Plate	Name
177214	26228	Bobbin Winder Frame for 177215
177215	26228	Bobbin Winder Frame 177214 with 15288, for 177216
177216	26228	Bobbin Winder complete, Nos. 15287, 45775, 140868R, 177213 and 177215
190086	-----	Pulley 190087 with 1019AL
190087	26210	Pulley for 190086
192457	26210	Brush (carbon).....
192458	26210	Brush Spring.....
195540	26210	Armature Shaft Bearing.....
195541	26210	Armature Shaft Bearing Retainer.....
195871	-----	Field Core complete for RFJ9-7 and RFJ9-8 Motors
196819	26211	Controller Back Cover for 196906
196824	26211	Controller Back Cover Cushion for 196906
196826	26211	Controller Housing for 196906
196827	26211	Controller Resistance Unit complete for 196906
196832	26210	Brush Holder Spacing Bushing
196849	26211	Controller Insulation for 196906
196881	26211	Controller Lead Bushing for 196924
196903	26211	Lead Cord Complete
196906	26211	Controller complete, Nos. 50939, 140686, 196819, 196826, 196827, 196849, 196924, 931055, two 701992, three 1783 and four 196824
196924	26211	Controller Lead with 196881 and 197612, for 196906
197275	26210	Armature complete for RFJ9-8 Motor for 110-120 Volts.....
197276	26210	Field Core with Coils and Terminals complete for RFJ9-8 Motor, for 110-120 Volts
197277	-----	Field Coils complete for RFJ9-8 Motor, for 110-120 Volts
197278	26210	End Cover (pulley end).....
197279	26210	End Cover (commutator end)
197280	-----	Armature complete for RFJ9-7 Motor, for 100-110 Volts
197281	-----	Field Core with Coils and Terminals complete for RFJ9-7 Motor, for 100-110 Volts
197282	-----	Field Coils complete for RFJ9-7 Motor, for 100-110 Volts
197293	26210	Brush Holder
197611	26210	Brush Tube Insulation
197612	26211	Lead Strain Relief
197612	26211	Controller Lead Strain Relief for 196924
197613	26211	Lead Cord Plug
198651	26210	Belt (moulded)

NUMERICAL LIST OF PARTS

No.	Plate	Name
701734	26210	Motor Screw Washer.....
701992	26211	Controller Resistance Unit Screw Nut Washer for 196906
887915	26210	Lead Connector (small)
888043	26210	Lead Connector (large)
931055	-----	Controller Back Cover Screw Washer for 196906
931744	26210	Armature Shaft Thrust Washer (1/64 in., 1/32 in. and 3/64 in. thick)
NOTE: When ordering No. 931744 size required must be stated.		
964514	26210	Field Coils Retainer

26201-1/2

51224ZB



32773



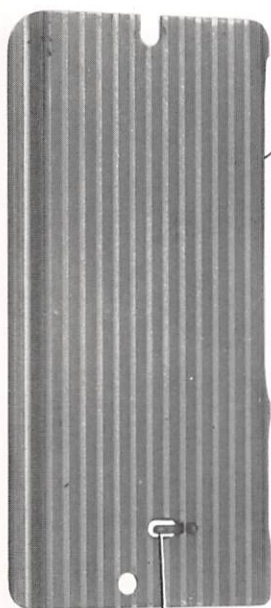
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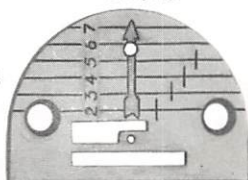


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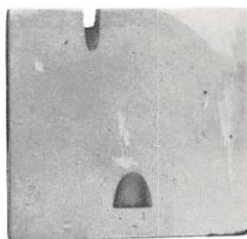
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50684ZB



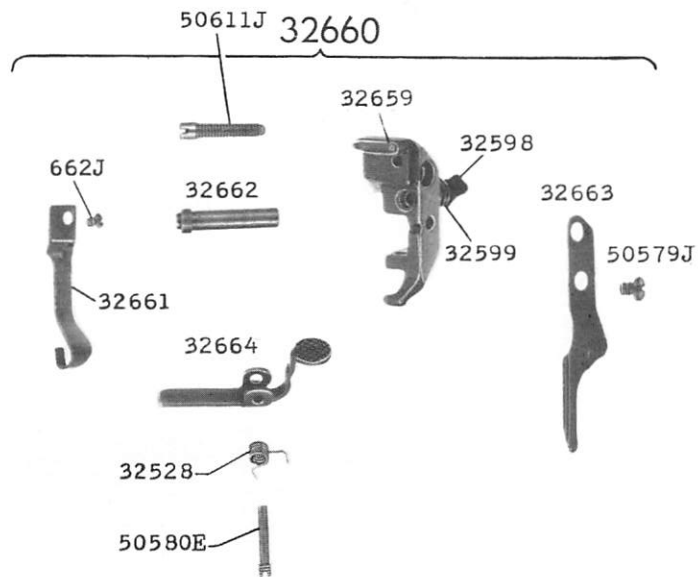
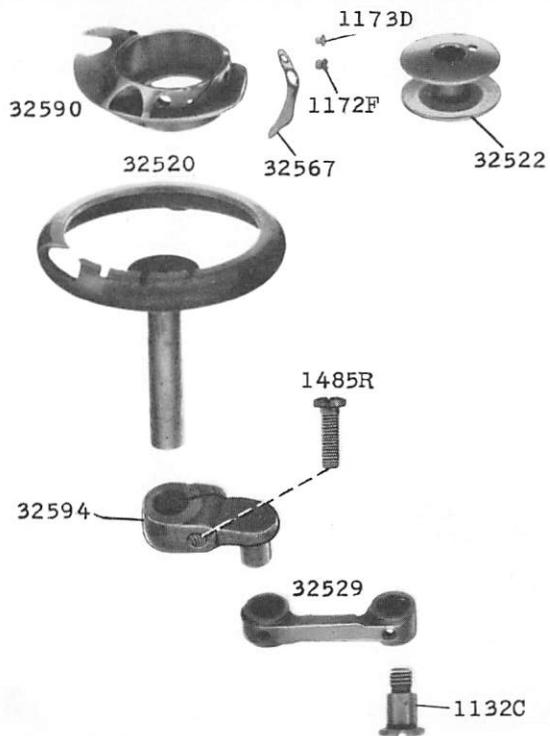
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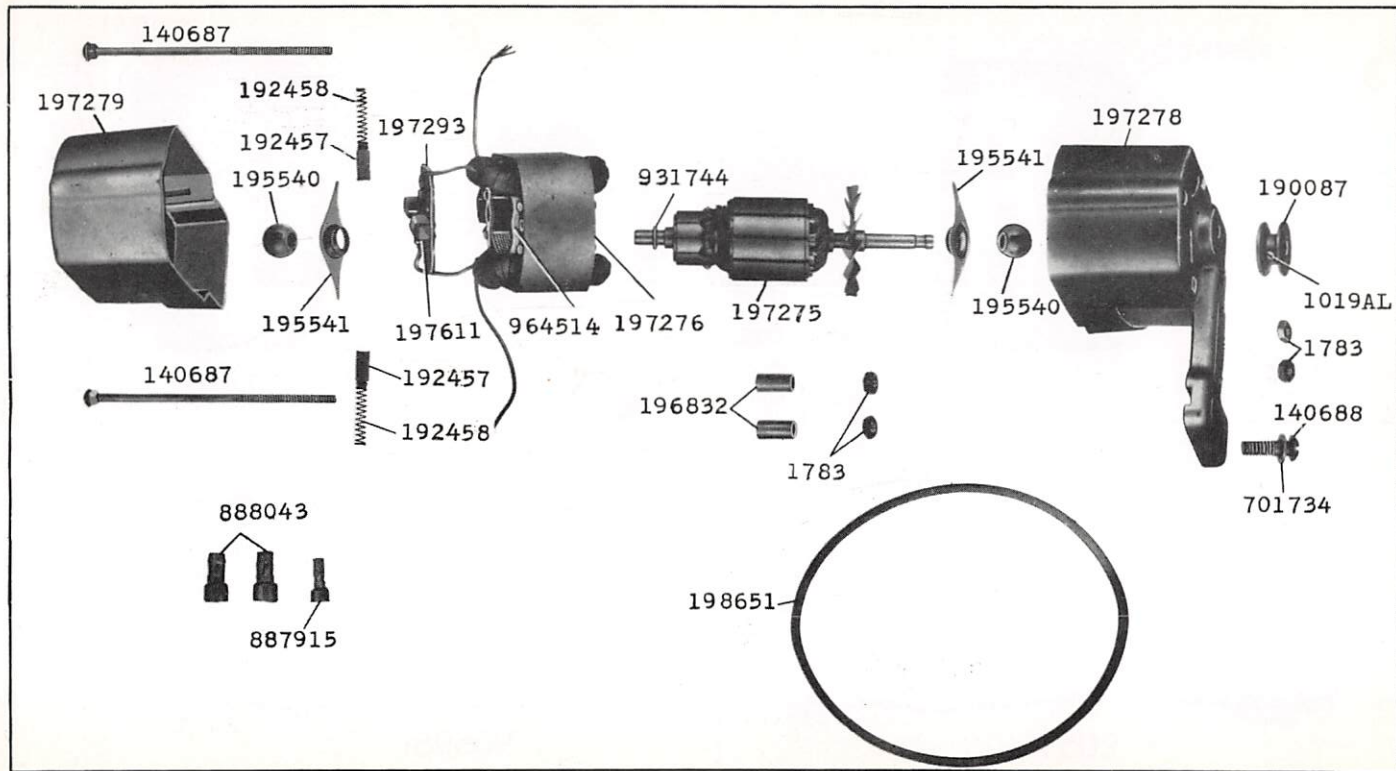
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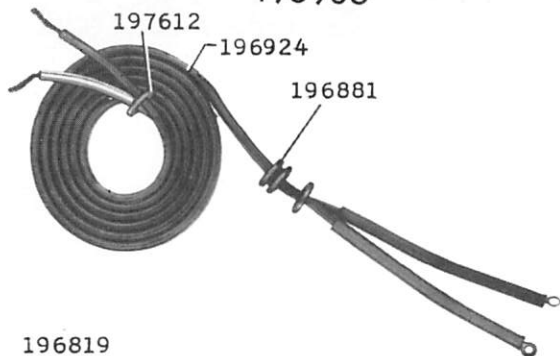


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26210-1/3

196906

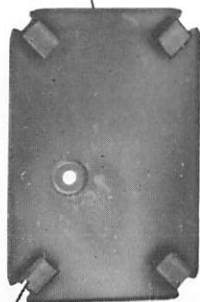


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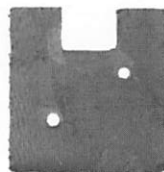
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1783

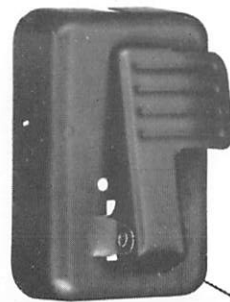


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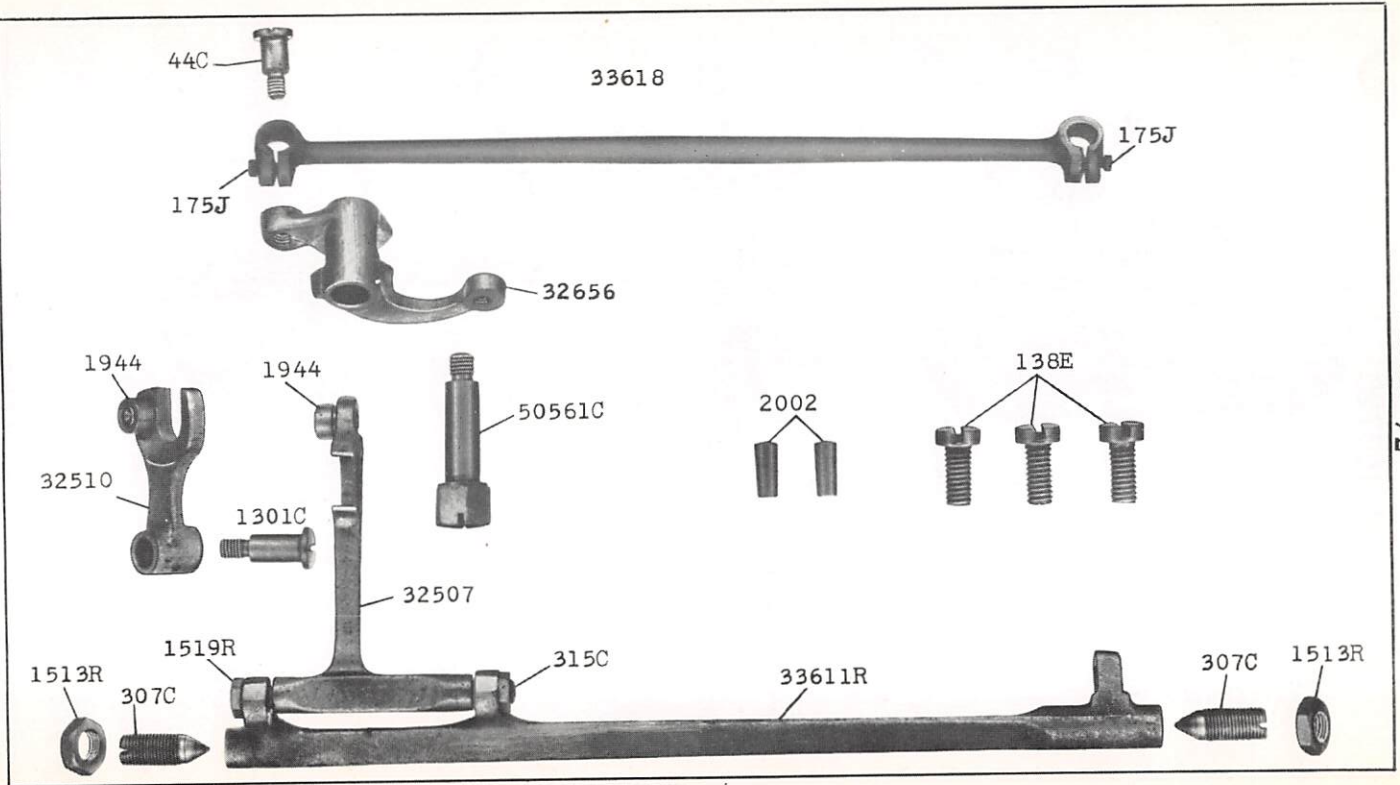
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140597J

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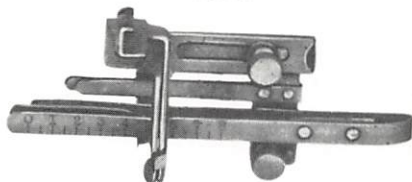
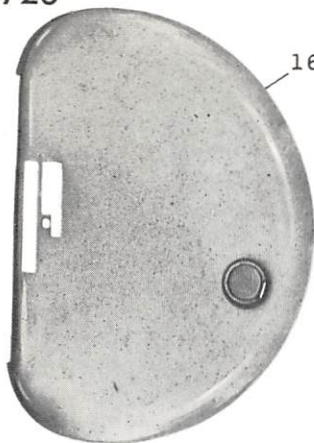
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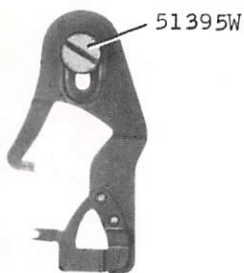
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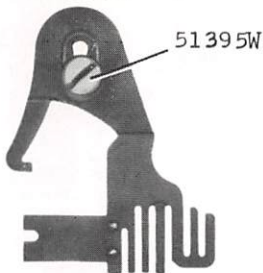


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160927



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32589



32622



121725



161307



160812

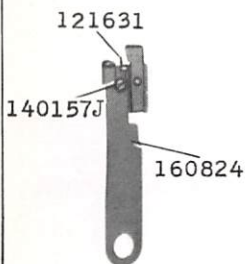


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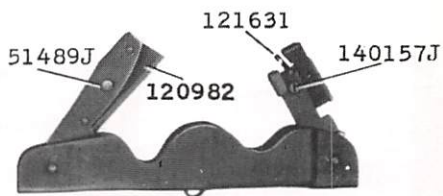


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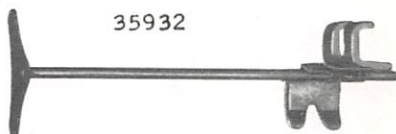
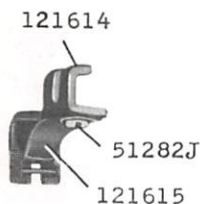
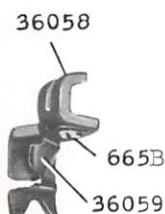
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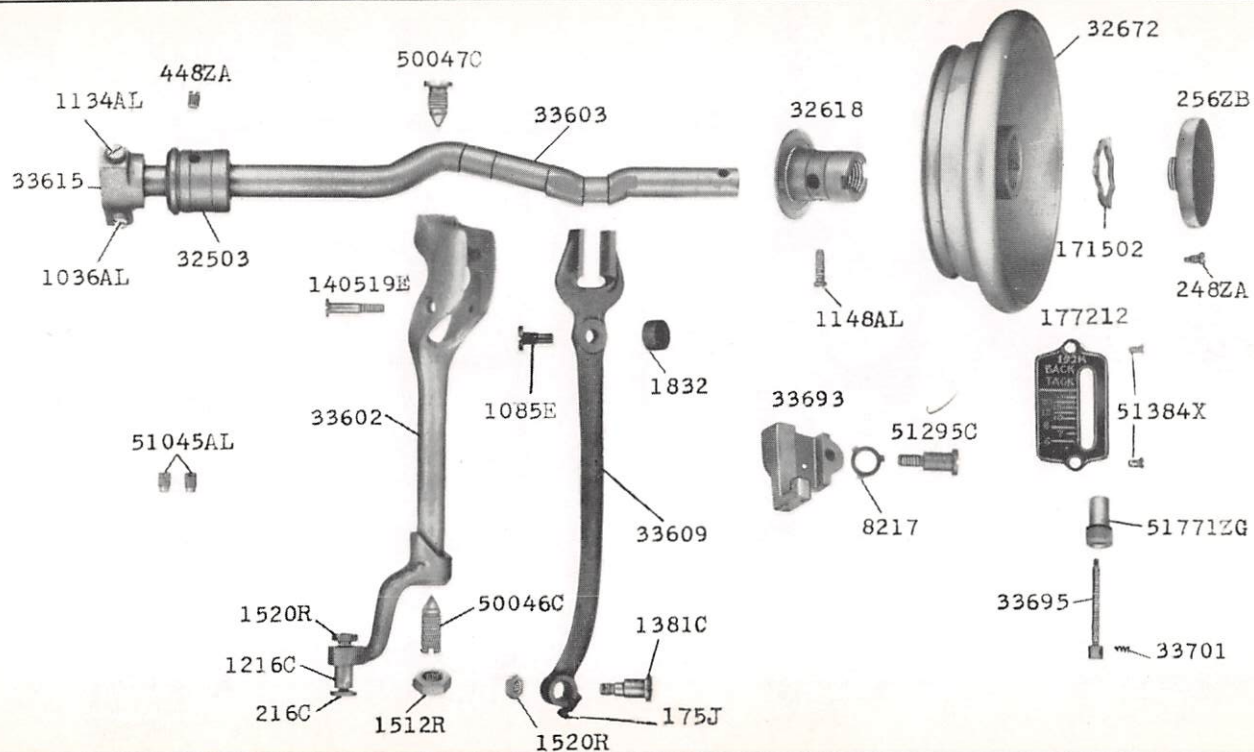


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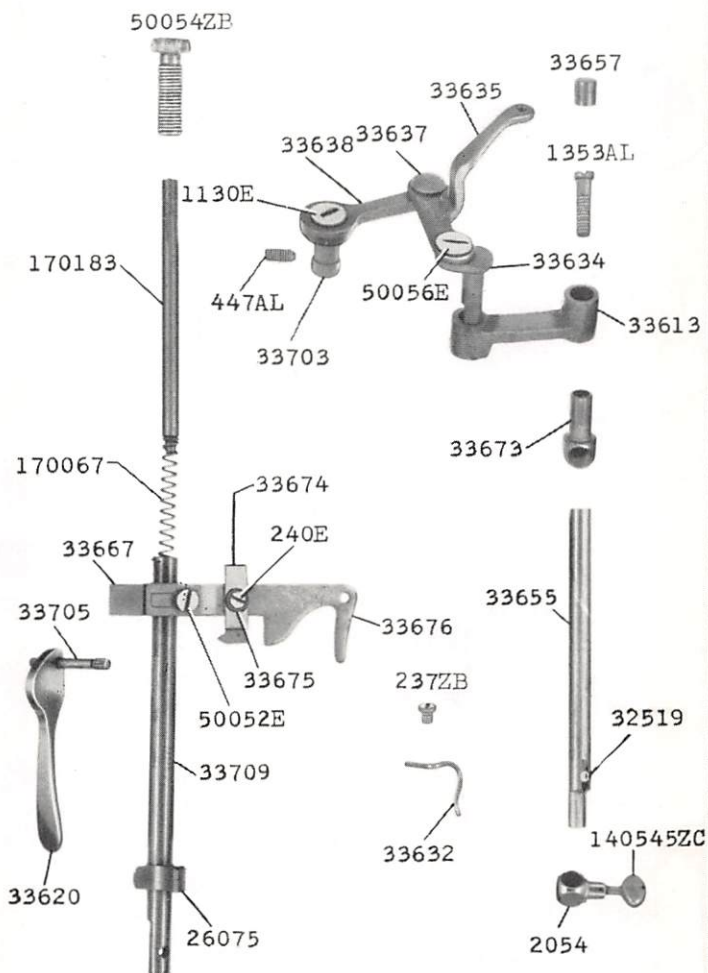
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26224-1/3

26225-1/2



32757

453AL



51681ZB



45339



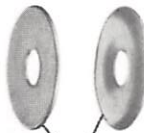
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45869

45866



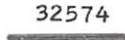
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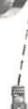
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8422



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8879



33671

33660



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26226-2/3

26227-1/2

121464



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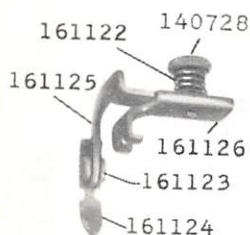
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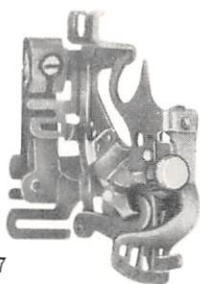
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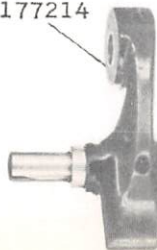
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177215

177214



15288



45775



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15287



33723



208ZJ



26228-2/3

